PRELIMINARY LCA STUDY for a following

EPD - ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804+A2



OWNER AND PUBLISHER Bau EPD GmbH, A-1070 Wien, Seidengasse 13/3, www.bau-epd.at

PROGRAMME OPERATOR Bau EPD GmbH, A-1070 Wien, Seidengasse 13/3, www.bau-epd.at

HOLDER OF THE DECLARATION Name of declaration holder

DECLARATION NUMBER To be accorded with Bau EPD GmbH

VALID TO Date

NUMBER OF DATASETS Number

ENERGY MIX APPROACH MARKET BASED APPROACH

Name and description of product

Name of declaration owner

To be accorded with declaration owner and Bau EPD GmbH

Company logo of declaration owner



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1 General information

Duadicat name	Declared Product / Declared Unit				
Product name Name and description of product	Description of the declared product and declared unit/functional unit				
Declaration number To be accorded with Bau EPD GmbH	Number of datasets in pre-study Document(s): XX				
Declaration data	Dance of calldide.				
☐ Specific data	Range of validity				
Average data	The product, the sites/distribution locations and sales location (region, country) on which the data of the LCA study is based must be cited.				
Declaration based on:	In the case of average data sets for preliminary studies on EPDs, reference must be				
MS-HB Version XX dated TT.MM.YYYY:	made to this type of data set.				
Name of PCR	The representativeness of the declaration with regard to the production volume				
PCR-Code	covered by the LCA and the technology used must be presented.				
Version XX dated TT.MM.YYYY	If no plants exist as part of the preliminary study or production has not yet started,				
(PCR tested and approved by the independent	a brief description of the data basis and calculation used for the assessment must				
expert committee = PKR-Gremium)					
Version of EPD-Format-Template M-Dok 14aA2	be provided. Points from EN 15804 that cannot be complied with must be quoted				
The owner of the declaration is liable for the	and justified. Points from c-PKR and PKR-B that cannot be complied with must be				
underlying information and evidence; Bau EPD	cited and justified.				
GmbH is not liable with respect to manufacturer					
information, life cycle assessment data and					
-					
evidence.					
Type of Declaration as per EN 15804	Database, Software, Version				
From cradle to	Declaration of backround database, Software used and both its versions				
LCA-method: (i.e. cut-off by classification)	Version Characterisation Factors: Quelle, Version				
Author of the Life Cycle Assessment	The CEN standard EN 15804:2019+A2 serves as the core-PCR. The c-PCR of CEN				
Name of the author	xxxxxx has been applied.				
Institution,	Independent verification of the declaration according to ISO 14025:2010				
Address					
COUNTRY	internally externally				
	Mariffran 4				
	Verifier 1: Name Verifier 2: Name				
Holder of the Declaration	Owner, Publisher and Programme Operator				
Name of the manufacturer/owner	Bau EPD GmbH				
Institution	Seidengasse 13/3				
Address	1070 Vienna				
COUNTRY	Austria				
	FH) DI DI Sarah Richter d of Conformity Assessment Body				
Academic Title Name Verifier	Academic Title Name, Verifier				

Note: EPDs from similar product groups from different programme operators might not be comparable.



2 Product

2.1 General product description

Content as defined in product specific PCR-B document.

2.2 Application field

Content as defined in product specific PCR-B document.

2.3 Standards, guidelines and regulations relevant for the product

Content as defined in product specific PCR-B document.

Table 1: Product specific standards

Standard	Title

2.4 Technical data

Content as defined in product specific PCR-B document.

Table 2: technical data of the declared construction product(s)

Characterization	Value	Unit

2.5 Basic/auxiliary materials

Content as defined in product specific PCR-B document.

Table 3: Basic and auxiliary materials in mass percentage

Components	Function	Mass fraction in percent



2.6 Production stage

Content as defined in product specific PCR-B document.

2.7 Packaging

Content as defined in product specific PCR-B document.

2.8 Conditions of delivery

Content as defined in product specific PCR-B document.

2.9 Transport to site

Content as defined in product specific PCR-B document.

2.10 Construction product stage

Content as defined in product specific PCR-B document.

2.11 Use stage

Content as defined in product specific PCR-B document.

2.12 Reference service life (RSL)

Content as defined in product specific PCR-B document.

Table 4: Reference service life (RSL)

Characterization	value	unit
Product name		years
Differentiation indoor and outdoor etc. so relevant		years
Reference conditions on which the RSL is based (if relevant)		Individual units

2.13 End of life stage

Content as defined in product specific PCR-B document.

2.14 Further information



3 LCA: Calculation rules

3.1 Declared unit/ Functional unit

Table 5: Declared unit

characterization	value	unit
declared unit	1	m³
Bulk density ¹⁾		kg/m ²
Weight for conversion into kg		<u>kg</u>

¹⁾ If the gross density corresponds to the conversion factor to 1 kg, the last line is omitted. In the last line, instead of 'weight', the usual term for the weight in question can be stated (e.g. weight per unit area, weight per piece, etc.).

Table 6: Functional unit

characterization	value	unit
functional unit	1	m³
Bulk density ¹⁾		kg/m ²
Weight for conversion into kg		<u>kg</u>

¹⁾ If the gross density corresponds to the conversion factor to 1 kg, the last line is omitted. In the last line, instead of 'weight', the usual term for the weight in question can be stated (e.g. weight per unit area, weight per piece, etc.).



3.2 System boundary

Content as defined in product specific PCR-B document.

Table 7: Declared life cycle stages

PROD	PRODUCT STAGE		CON- STRU PROC STAG	CTION	USE S	USE STAGE END-OF-LIFE STAGE							BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES			
A1	A2	A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Construction, installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction, demolition	Transport	Waste processing	Disposal	Reuse- Recovery- Recycling- potential
х	x	x	x	x	х	x	x	x	x	x	x	х	х	х	х	х

X = included in LCA; ND = Not declared

3.3 Flow chart of processes/stages in the life cycle

Content as defined in product specific PCR-B document.

3.4 Estimations and assumptions

Content as defined in product specific PCR-B document.

3.5 Cut-off criteria

Content as defined in product specific PCR-B document.

3.6 Allocation

Content as defined in product specific PCR-B document.

3.7 Comparability

Content as defined in product specific PCR-B document.

4 LCA: Scenarios and additional technical information

Content as defined in product specific PCR-B document.

4.1 A1-A3 product stage



4.2 A4-A5 Construction process stage

Content as defined in product specific PCR-B document.

Table 8: Description of the scenario "Transport to building site (A4)" x)

Parameters to describe the transport to the building site (A4)	Value	Unit
Average transport distance		km
vehicle type, Commission Directive 2007/37/EC (European Emission Standard)		=
Fuel type and average consumption of vehicle		l/100 km
Maximum transport mass		tons
Capacity utilisation (including empty returns)		%
Bulk density of transported products		kg/m³
Volume capacity utilisation factor (factor: =1 or <1 or ≥ 1 for compressed or nested		
packaged products)		-

x) The table must be filled with available information from chosen datasets resp. must be adapted (e.g. transport by ship). The used datasets must be indicated in a footnote.

Table 9: Description of the scenario "Installation of the product in the building (A5)"

Parameters to describe the installation of the product in the building (A5)	Value	Unit
Ancillary materials for installation (specified by material);		kg/t
		t/t
		I/t
Ancillary materials for installation (specified by type);		-
Water use		m3/t
		I/t
Other resource use		kg/t
		t/t
		I/t
Electricity demand		kWh or MJ/t
Other energy carrier(s):		kWh or MJ/t
Wastage of materials on the building site before waste processing, generated by the		lea /t
product's installation (specified by type)		kg/t
Output materials (specified by type) as result of waste processing at the building site e.g.		ka/+
of collection for recycling, for energy recovery, disposal (specified by route)		kg/t
Direct emissions to ambient air (such as dust, VOC), soil and water		tg/t

4.3 B1-B7 use stage

Table 10: Description of the scenario "maintenance (B2)" based on table 9 in EN 15804

Parameters maintenance (B2)	value	unit
Maintenance process		Description or
		source where
		description can be
		found
Maintenance cycle		Number per RSL or
		year ^a
Ancillary materials for maintenance, e.g.		Kg/cycle
cleaning agent, specify materials		
Waste material resulting from maintenance (specify materials)		kg
Net freshwater consumption during maintenance		m³



Energy input during maintenance, e.g. vacuum cleaning, energy carrier type, e.g.	I/M/b
electricity, and amount, if applicable and relevant	kWh

Table 11: Description of the scenario "repair (B3)"

Parameters repair (B3)	value	unit
Repair process		Description or source where description can be found
Inspection process		Description or source where description can be found
Repair cycle		Number per RSL or year
Ancillary materials, e.g. lubricant, specify materials		Kg or kg/cycle
Waste material resulting from repair, (specify materials)		kg
Net freshwater consumption during repair		m³
Energy input during repair, e.g. crane activity, energy carrier type, e.g. electricity, and amount		kWh

Table 12: Description of scenario "replacement (B4)"

Parameters replacement (B4)	value	unit
Replacement cycle		Number per RSL or
		year
Energy input during replacement e.g. crane activity, energy carrier type, e.g.		kWh
electricity and amount if applicable and relevant		
Exchange of worn parts during the product's life cycle, e.g. zinc galvanised steel sheet,		kg
specify materials		

Table 13: Description of scenario "refurbishment (B5)"

Parameters refurbishment (B5)	value	unit
Refurbishment process		Description or
		source where
		description can be
		found
Refurbishment cycle		Number per RSL or
		year
Energy input during refurbishment e.g. crane		kWh
activity, energy carrier type, e.g. electricity, and		
amount if applicable and relevant		
Material input for refurbishment, e.g. bricks, including ancillary materials for the		kg or kg / cycle
refurbishment process e.g. lubricant, (specify materials)		
Waste material resulting from refurbishment (specify materials)		kg
Further assumptions for scenario development, e.g. frequency and time period of use,		Units as appropriate
number of occupants		

Table 14: Description of scenarios "energy (B6)" resp. "Water (B7)"

Parameters energy (B6) and water (B7)	value	unit
Ancillary materials, e.g. lubricant, specify		Kg or kg/cycle
materials		
Net fresh water consumption		m³
Type of energy carrier, e.g. electricity, natural gas, district		kWh or m ³
heating		
Power output of equipment		kW



Characteristic performance, e.g. energy efficiency, emissions, variation of	units as approp	priate
performance with capacity utilisation etc.		
Further assumptions for scenario development, e.g. frequency and period of use,	units as appro	priate
number of occupants		

4.4 C1-C4 End-of-Life stage

Content as defined in product specific PCR-B document.

Table 15: Description of the scenario "Disposal of the product (C1 to C4)"

(Procedures of collection and recovery must be described in a footnote (including technical features).

Parameters for End-of-Life stage (C1-C4)	value	Quantity per m ³ insulation material
Collection process specified by type		kg collected separately
Conection process specified by type		kg collected with mixed construction waste
		kg for re-use
Recovery system specified by type		kg for recycling
		kg for energy recovery
Disposal specified by type		kg product or material for final deposition
Assumptions for scenario development, e.g. transportation		Appropriate units

4.5 D Potential of reuse and recycling

Content as defined in product specific PCR-B document.

Table 16: Description of the scenario "re-use, recovery and recycling potential (module D)"

(Substituted primary materials resp. technologies must be declared in a separate footnote (including technical information).

Parameters for module D	value	unit
Materials for reuse, recovery or recycling from A4-A5		%
Energy recovery or secondary fuels from A4-A5		MJ/t resp. kg/t
Materials for reuse, recovery or recycling from B2-B5		%
Energy recovery or secondary fuels from B2-B5		MJ/t resp. kg/t
Materials for reuse, recovery or recycling from C1-C4		%
Energy recovery or secondary fuels from C1-C4		MJ/t resp. kg/t

5 Information on data quality and data selection in accordance with EN 15941

5.1 Principles for the description of data quality

Content as defined in product specific PCR-B document.

5.2 Description of the temporal, geographical and technological representativeness of the product data

Content as defined in product specific PCR-B document.

5.3 Explanation of the averaging process

Content as defined in product specific PCR-B document.

5.4 Assessment of the data quality of the Life Cycle Inventory data



LCA: results

Table 17: Parameters to describe the environmental impact

Para-	unit	A1-	A4	A5	B1	B2	В5	В6	В7	B1- B7	C1	C2	С3	C4	C1-	A-C	D
meter		А3								В/					C4		
GWP total	kg CO₂ eq.																
GWP fossil fuels	kg CO₂ eq.																
GWP biogenic	kg CO₂ eq.																
GWP luluc	kg CO₂ eq.																
ODP	kg CFC-11 eq.																
AP	mol H⁺ eq.																
EP freshwater	kg P eq.																
EP marine	kg N eq.																
EP terrestrial	mol N eq.																
POCP	kg NMVOC eq.																
ADPE	kg Sb eq.																
ADPF	MJ H _u																
WDP	m3 Welt eq. entz.																
Legende			GWP = Global warming potential; luluc = land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources WDP = Water (user) deprivation potential, deprivation-weighted water consumption														

Table 18: Additional environmental impact indicators

Parameter	Einheit	A1-	A4	A5	B1	B2	В5	В6	В7	B1-	C1	C2	СЗ	C4	C1-	A-C	D
		A3								B7					C4		
PM	Auftreten von																
	Krankheiten																
IRP	kBq U235 äquiv																
ETP-fw	CTUe																
НТР-с	CTUh																
HTP-nc	CTUh																
SQP	dimensions- los																
Legend		PM = Potential incidence of disease due to Particulate Matter emissions; IRP = Potential Human exposure efficiency relative to U235; ETP-fw = Potential Comparative Toxic Unit for ecosystems; HTP-c = Potential Comparative Toxic Unit for humans – cancer effect; HTP-nc = Potential Comparative Toxic Unit for humans – non-cancer effect; SQP = Potential soil quality index															

Declaration number of the EPD document





Table 19 presents disclaimers which shall be declared in the project report and in the EPD with regard to the declaration of relevant core and additional environmental impact indicators according to the following classification. That can be declared in a footnote in the EPD.

Table 19: Classification of disclaimers to the declaration of core and additional environmental impact indicators

ILCD-classification	Indicator	disclaimer
	Global warming potential (GWP)	none
ILCD-Type 1	Depletion potential of the stratospheric ozone layer (ODP)	none
	Potential incidence of disease due to PM emissions (PM)	none
	Acidification potential, Accumulated Exceedance (AP)	none
	Eutrophication potential, Fraction of nutrients reaching	none
	freshwater end compartment (EP-freshwater)	
	Eutrophication potential, Fraction of nutrients reaching	none
ILCD-Type 2	marine end compartment (EP-marine)	
	Eutrophication potential, Accumulated Exceedance	none
	(EP-terrestrial)	
	Formation potential of tropospheric ozone (POCP)	none
	Potential Human exposure efficiency relative to U235 (IRP)	1
	Abiotic depletion potential for non-fossil resources	2
	(ADP-minerals&metals)	2
	Abiotic depletion potential for fossil resources (ADP-fossil)	2
	Water (user) deprivation potential, deprivation-weighted	2
ILCD-Type 3	water consumption (WDP)	2
	Potential Comparative Toxic Unit for ecosystems (ETP-fw)	2
	Potential Comparative Toxic Unit for humans (HTP-c)	2
	Potential Comparative Toxic Unit for humans (HTP-nc)	2
	Potential Soil quality index (SQP)	2

Disclaimer 1 – This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.



Table 20: Parameters to describe the use of resources

Parameter	Einheit	A1- A3	A4	A5	B1	B2	В5	В6	В7	B1- B7	C1	C2	С3	C4	C1- C4	A-C	D
PERE	MJ H _u																
PERM	MJ H _u																
PERT	MJ H _u																
PENRE	MJ H _u																
PENRM	MJ H _u	ů.															
PENRT	MJ H _u	ů.															
SM	kg	i.															
RSF	MJ H _u																
NRSF	MJ H _u																
FW	m³																
PERE = Renewable primary energy as energy carrier; PERM = Renewable primary energy resources as utilization; PERT = Total use of renewable primary energy resources; PENRE = Non-renewable primary energy carrier; PENRM = Non-renewable primary energy as material utilization; PENRT = Total use of renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of fresh water								ry energy									

Table 21: Parameters describing LCA-output flows and waste categories

Para- meter	Einheit	A1- A3	A4	A5	B1	B2	B5	В6	В7	B1 -	C1	C2	C3	C4	C1- C4	A-C	D
										В7							
HWD	kg																
NHWD	kg																
RWD	kg																
CRU	kg																
MFR	kg																
MER	kg																
EEE	MJ																
EET	MJ																
Legend		HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electric energy; EET = Exported thermal energy						ials for									

Table 22: Information describing the biogenic carbon content at the factory gate

Biogenic carbon content	Unit
Biogenic carbon content in product	kg C
Biogenic carbon content in accompanying packaging	kg C
NOTE 1 kg biogenic carbon is equivalent to 44/12 kg of CO2	



LCA: Interpretation

Content as defined in product specific PCR-B document.

8 Literature

Content as defined in product specific PCR-B document.

EN ISO 14040 Environmental management - Life cycle assessment -- Principles and framework

EN ISO 14044 Environmental management - Life cycle assessment -- Requirements and guidelines

EN ISO 14025 Environmental labels and declarations -Type III environmental declarations -- Principles and procedures

EN 15804 Sustainability of construction works - environmental product declarations. Core rules for the product category of construction products

General Principles and Guidelines Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Background Report. Bau-EPD GmbH, in current version

9 Directory and Glossary

9.1 List of figures

none

9.2 List of tables

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9.3 Abbreviations

9.3.1 Abbreviations as per EN 15804

EPD environmental product declaration

PCR product category rules

LCA life cycle assessment

LCI life cycle inventory analysis

LCIA life cycle impact assessment

RSL reference service life ESL estimated service life

EPBD Energy Performance of Buildings Directive

GWP global warming potential

ODP depletion potential of the stratospheric ozone layer

AP acidification potential of soil and water

EP eutrophication potential

POCP formation potential of tropospheric ozone

ADP abiotic depletion potential

9.3.2 Abbreviations as per corresponding PCR

CE-mark french: Communauté Européenne or Conformité Européenne = EC certificate of conformity

REACH Registration, Evaluation, Authorisation and Restriction of Chemicals



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